



Dart Aerospace Ltd.
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RBT18520-3
Job Sheet 182692



Part No: RBT18520-3

Job Qty: 20 ea

Part Name: Top Bolt Tab



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/30/18

Job Tracking No:

Due Date: 8/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18520-3 REV:11 IPP REV A 18.02.06 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	8/30/18	8/30/18	0.00	0.00	Start Up Machining-4		18/08/30
100	Waterjet	20 pcs	8/30/18	8/30/18	0.00	1.33	Waterjet 2 OMAX		18/08/30
110	QC	20 pcs	8/30/18	8/30/18	0.00	0.00	QC2 Waterjet-4		18/08/30
120	Mill Conv	20 pcs	8/30/18	8/30/18	0.25	1.25	Mill Conv 2		18/8/30
130	QC	20 pcs	8/30/18	8/30/18	0.00	0.00	QC2 Machining-5		18/8/30
140	QC	20 pcs	8/30/18	8/30/18	0.00	0.00	QC8 Machining-5		18/8/30
150	Packaging	20 pcs	8/30/18	8/30/18	0.00	0.00	Packaging3-2		18/8/30
160	QC21-SA	20 Ea	8/30/18	8/30/18	0.00	0.00	QC21		18/8/30

Part Op **100** - 1-Cut as per Dwg Dwg Rev: 11 Prog Rev: 11 2-Deburr if necessary

Descriptions: **120** - FACE TO SIZE AS PER DWG

150 - IDENTIFY AND STOCK

DATE
21 AUG 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.3125	Hot Rolled Steel Plate 0.3125" (44W)	.1302 sf (.00651 ea)	90-Start up Operation	5001352

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.3125	0	18	0

Part Specifications

Specifications could not be found.

Plex 8/30/18 9:12 AM dart.logan.david



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Container No: S106812



Part: RBT18520-3

Job No: 182692

Serial No/Batch: S106812

Revision: 11

Inspector:

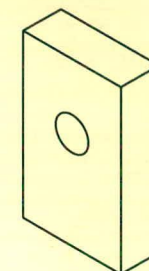
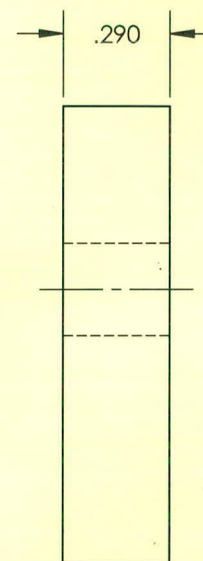
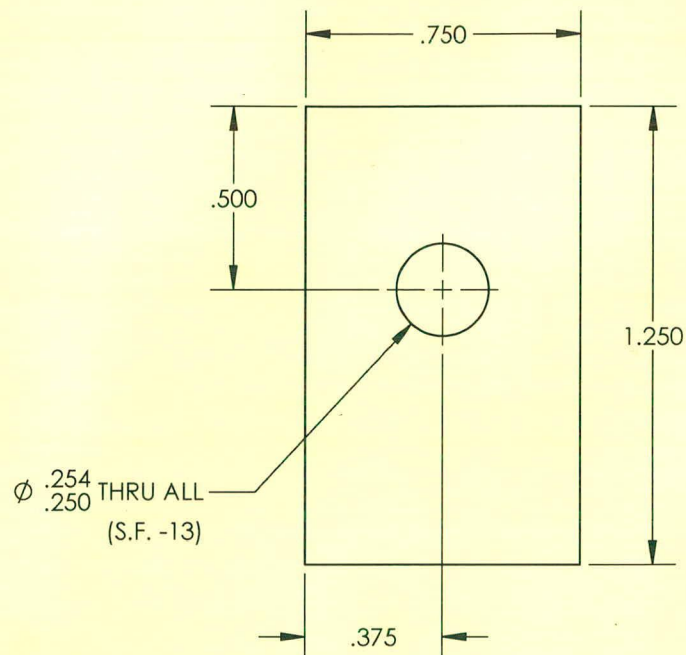
Exp Date:

Instructions:

Date: 08/30/18

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
10	16-0096	-3 CH'D MAT'L WAS 1018 IS 1018/1020 CR. CH'D DIM WAS Ø.250 S.F. -13 IS Ø.250-.254 THRU ALL (S.F. -13).			8/4/2016	DPD	JAG



(-3)
TOP BOLT TAB

DART AEROSPACE	
TITLE ROTOR DAMPER TEST DEVICE	
DWG NO. RBT18520-3	REV 11
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH SEE -5	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 2:1	DATE 8/17/2000 SHEET 3 OF 17

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H:\FORMS\Quality Assurance\approved QA\Inspection Sheet revB

WORK ORDER NON-CONFORMANCE / UPDATE

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							